Page 1

November 09, 2009 8:07:00 AM

Item ID:

D3065-041

Accept

Setup Start



Revision ID: В

Item Name: Step Leg Assembly Hi

Start Date:

11/9/2009

Start Qty: 40.00

Reg'd Qty: 40.00 **Required Date:** 11/16/2009



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: VIF

Date: 09-11-09 Tooling:

Date:

Run

Start

Stop

Stop



Sequence ID/

Date: _____

SPC (Y/N):

Date:

Plan

Accept

Reject

Insp.

Work Center ID Draw Nbr

Operation Description

Revision Nbr

Set Up/ **Run Hours**

Number

Draw

Draw Rev.

Code Qty Reject Qty

Number Stamp

D3065 100

Rev B

Small Fab

Small Fab

Memo

Memo

0.00

0.00

Small Fab

Assemble as per Dwg D3065 and Identify as D3065-041

110

Quality Control

QC5- Inspect part completeness to step on W/O

Identify as per dwg & Stock Location: WH

0.00

0.00

0.00

SD 09/4/11

120

Packaging

Memo

0.00

Sh 09.11.11 40 \$

Packaging

Dart Aerospace Li	td	Lt	ا ڊ	ce	a	p	S	O	r	۱e	A	rt	Da
--------------------------	----	----	-----	----	---	---	---	---	---	----	---	----	----

W/O:			V	ORK ORDER CHANGI	FS					
DATE	STEP	PRO	CEDURE CH		T	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
. ,									j	
				1						
Part No	:	PAR #:	Fault Ca	tegory:	NCR:	: Yes N	lo DQ /	۹:	Date:	
	R	esolution:	Disposit	ion:	QA:	N/C Clo	sed:		Date: _	
NCR:		V	VORK OR	DER NON-CONFORMA	NCE	(NCR)				
DATE	STEP	Description of NC	12421	Corrective Action Section		Ciam 0	Verific		Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector
					:					
								,	,	
										1
									1	

Work Order ID 53523

November 09, 2009 8:07:00 AM

В



Page 2

Item ID:

D3065-041

Accept

Setup Start

Stop

Revision ID:

Item Name: Step Leg Assembly Hi

Required Date: 11/16/2009

Start Date:

11/9/2009

Start Qty: 40.00

Reg'd Qty: 40.00



Date:

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Operation

Description

Date:

SPC (Y/N):

Tooling:

Set Up/

Run Hours

Draw

Number

Date: _

Draw

Rev.

Plan

Code

Date:

Start Run

Stop

Sequence ID/

Work Center ID

130

Memo

QC21- Final Inspection - Work Order Release

0.00

0.00

Accept

Qty

Reject Qty

Reject Number

Insp. Stamp

109-11-11

QC

Quality Control

Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									.
			· · · · · · · · · · · · · · · · · · ·		-				
				·					
Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Ye	s No DQ	A:	Date: _	
		esolution:							
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NO	R)			
DATE	STEP	Description of NC			ion B	Verific	cation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sigr Da	1&r∣ _{Sect}	ion C	Chief Eng	QC Inspector
						ļ			
		·		-					
				-					
						i !			
1					1				ŀ

[·] NOTE: Date & initial all entries

Picklist Print

November 09, 2009 8:06:59 AM

Work Order ID: 53523

D3065-041RevB

Parent Item Name: Step Leg Assembly Hi

Comments:

Parent Item:



Start Date: 11/9/2009

Required Date: 11/16/2009

Page 1

Start Oty: 40.00

Required Oty: 40.00

Comments:								;	Start Qty: 40.00)	Required Qty: 4	0.00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3065-1RevB		Manufactured	No			100	Each	14.0000	40.0000	Bo	9/11/09	
этер эрассі				Wareho Loc	use ation	Loc	Oty	Loc Code		B 50.	312 (28	\sim
				·	arehouse							
				GA			12					
					50143		12			12		
				Main W	arehouse							
				ST			2					
					48113		2		_			
D3065-3RevB		Manufactured	No			100	Each	34.0000	40.0000	So,	9/11/08	·············
				Wareho Loc	ouse ation	Loc	Oty	Loc Code			B52316	(6x)
				Main W	arehouse				•			
				GA			24					
					51944		2434		_	_34_		
					arehouse							
				ST			10					

10

48113

	···								
W/O:			WC	RK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				1					
	Š.					·			
Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	A:	Date: _	
	Re	esolution:	Dispositio	1:	_ QA: N/C (Closed:		Date:	- Market
NCR:	}		WORK ORDI	ER NON-CONFORMA	NCE (NC	R)			1,000
DATE	STEP	Description of NC		Corrective Action Section		Verifi	cation	Approval	Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Sect	ion C	Chief Eng	QC Inspector
								:	

November 09, 2009 8:06:59 AM

Work Order ID: 53523

Parent Item:

D3065-041RevB

Parent Item Name: Step Leg Assembly Hi

Comments:



Start Date: 11/9/2009

Required Date: 11/16/2009

Start Qty: 40.00

Required Qty: 40.00

Comments:								ì	start Qty: 40.00	,	Required Qty: 4	0.00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3065-5RevB		Manufactured	No			100	Each	82.0000	80.0000	Go.	9 /1 /09	,
				Wareho	<u>use</u>	Loc	Oty	Loc Code				
				Loca	<u>ıtion</u>							
-				Main Wa	rehouse							
				ST			82		· <u> </u>			
					52315		82			80		
D3065-7RevB		Manufactured	No			. 100	Each	71.0000	40.0000	_	//	
Step Spacer										1509	/11./09	
Step Spacei				Wareho	<u>use</u>	Loc	<u>Oty</u>	Loc Code				
				Loc:	<u>ation</u>							
				Main W	arehouse							
				ST			71	•	_			
					48113		31		_	31		
N4520470 4 D.4. 4			N. 1 -		50146	100	40	2 107 00		_9	/	
MS20470AD4-4		Purchased	No			100	Each	3,107.00	0 1,200.0000	250	9/1/09	}
Rivet, Universal Head				Wareho	use	Loc	Oty	Loc Code		/ '.		
				Loc	ation							
				Main W	arehouse							
				ST			3107					
					111359		88					

3019

112314

Dart Aerospace Li	td
-------------------	----

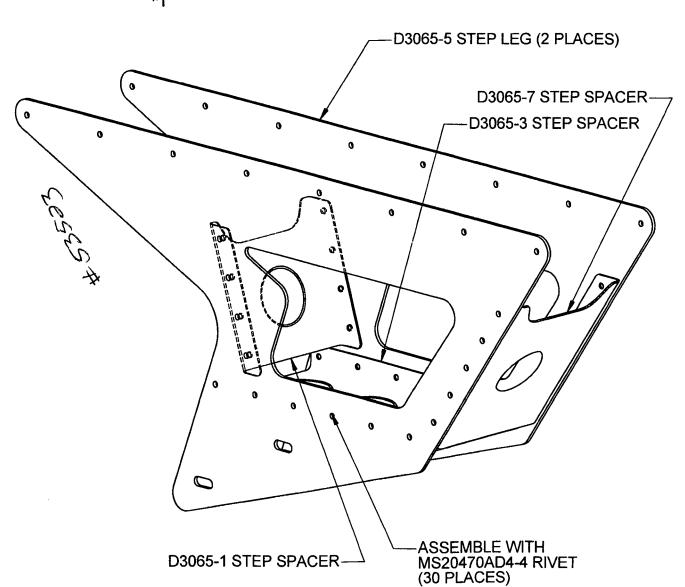
	•									
W/O:			WC	RK ORDER CHANG	GES				·	
DATE	STEP	PR	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							in a second			
					:					
Part No	:	PAR #:	Fault Cate	jory:	NCI	R: Yes	No DQ	A:	_ Date: _	
	Reso	olution:	Dispositio	1:	QA:	N/C CI	osed:		Date: _	
NCR:		,	WORK ORDI	ER NON-CONFORM	ANCE	(NCR	()			
DATE	STEP	Description of NC	Initial		ction B	Sign &		cation	Approval	Approval
-44		Section A	Chief Eng	Action Description Chief Eng		Date	Sect	on C	Chief Eng	QC Inspector
								-		
							į			
			5			!				
					į					



DESIGN	4	DRAWN BY	DART AEROSPACE HAWKESBURY, ONTARIO, CA	
CHECK		APPROVED	DRAWING NO.	REV. B
	PH		D3065	SHEET 1 OF 5
DATE			TITLE	SCALE
<u> </u>	06.0	05.23	STEP LEG ASSEMBLY	1:2
Α	0:	2.09.11	NEW ISSUE	
В	0	6.05.23	ADD 6061-T6 MATERIAL, ADD SLOTS	TO D3065-5

RELEASED

06 cb 20 A



D3065-041 STEP LEG ASSEMBLY

COPYRIGHT © 2002 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Dart Aeros	pace Ltd
------------	----------

W/O:			W	ORK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			·						
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	\ :	_ Date: _	
	Re	solution:	Dispositio	n:	_ QA: N/C CI	osed:		Date:	
NCR:			WORK ORD	ER NON-CONFORMA	ANCE (NCF	R)			
DATE	STEP	Description of NC		Corrective Action Secti		Verific	ation	Approval	Approval
- DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section		Chief Eng	QC Inspector
								-	
					ļ			,	
							:		